

Industrial, Commercial and Agricultural Price List



Crankshaft Services

Sono-flux, check size and align on the following motors (applies to similar motors as well): \$150

**Cummins Big Cam IV
Cummins N-14
Detroit 60 Series
Cat 3406, C-12, C-15**

Polish only on any of the above models
\$225

Regrind rods and mains on most large diesels **\$625**

John Deere 6cyl. Regrind and polish **\$425**

Straighten crank before re-grind **\$125**

Weld crank **\$125 per journal**

Block Services



Vat Clean Blocks **\$150**

Complete Block Magnaflux and inspection Report **\$250**

Resurface Block Deck Surface **\$225**

Reset Counter Bores \$100.00 ea. X 6 **\$600**

Install Counter Bore Repair Sleeves **\$125ea.**

Align bore Block (models with 7 mains) **\$625**, (models with 5 mains) **\$425**

If block requires any semi-finished caps **\$24 ea.**

Install main bearing saddle repair sleeves EACH **\$225**

Install Cam Bearings **\$125**

Install Cam Bearing, Bore Repair Sleeve EACH **\$125**
Machine Cummins Block for 20/40 Lower Press Fit EACH hole **\$125**

Connecting Rods – Labor ONLY, Pin Bushings extra (Bring one new pin to set on gauge)

Rebuild Connecting Rods, Top and Bottom



Cummins Big Cam IV and N-14 **\$95 EA.**
Detroit Series 71, 92 and 60 **\$ 72 EA.**
Detroit 92 Series (doesn't use bushing) **\$55**
Cat 3406 and 3408 **\$95 EA.**

ALL prices are Labor ONLY unless otherwise stated. Pin Bushings, Cam Bearings, Repair Sleeves, Main Caps, etc. need to be priced for each job as required

Cylinder Head Services



John Deere 6cyl. (2 valve)

Basic valve job 6 X \$72 EA. **\$432**
Install Winona valve guides 12 X \$8 EA. **\$96**
Remove and Replace valve seats **\$12 EA.**
Resurface head **\$185**

Cat 3406 (6cyl 4 valve)

Basic valve job \$85 X 6 **\$510**
Install guides \$24 X \$6 EA. **\$144**
Resurface Head w/ valve job **\$225**
Install cam bearing set (OHC only) **\$125**

Cat 3406E Angle Valve Cover OHC Package Deal – Clean head, magna-flux, valve job, NEW valve guides, springs, seals, injector coppers and cam bushings. **\$1200**
Resurface Head - **\$285**

Detroit 60 Series

CPM Detroit 60 Head (DDEC 3 & 4) \$1099

(Vat clean head, magnaflux, resurface, valve job, NEW valve guides, injector coppers, valves, springs and seals.) **6 Month Warranty**. All parts are new and made by Eaton, an OEM supplier. **IN-STOCK**

Cummins – B.C IV and N-14 Series

Premium Series \$380

(Vat clean, magna-flux, resurface, valve job, NEW valve guides, valves, springs, injector coppers, retainers and locks. Cylinder head is then vacuum tested to ensure sealing.)

Like our Detroit 60 heads, our premium N-14 heads have all new Eaton parts. **6 Month Warranty IN-STOCK**

Flywheel Resurfacing

Heavy duty truck (Ex. Chevy 366/427 16" to 20" type) **\$85**
Over the Road Diesel \$150



Miscellaneous Services

Remove broken bolts **\$65 per hour (half hour min)**

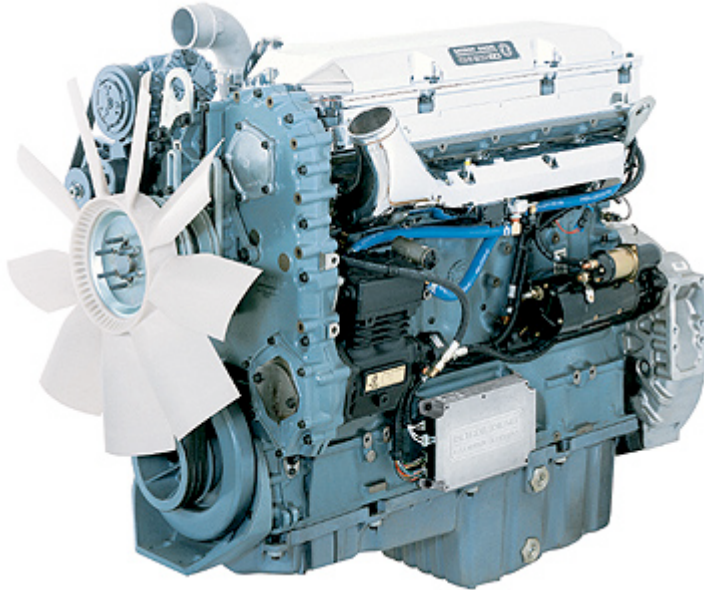
Install Heli-coil after removing bolt (if needed) **\$24 EA.**

Install spark plug heli-coil insert (average) **\$32 EA.**

Some may take longer, \$65 per hour (half hour min.)

(915) 532-3475

Detroit 60 Series and N14 Overhaul Kits IN-STOCK



Call Today – Have it Tomorrow!

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Prices subject to change