

Passenger Car and Light Truck Price List

Cylinder Head Services



Vat clean cylinder head(s) \$48

Head Report (Crack detection, check for warp and twist):

Vat Clean **\$48**

V8 (2 valve heads), V6 and 4 cyl. **\$48 set**

V8 (4 valve heads), V6 OHC **\$65 set**

4cyl. (4 valve) OHC **\$48**

Valve Jobs

Includes – Clean heads, check for warp and cracks, check valve guides and valves, check valve springs, regrind seats, reface or replace valves, set spring pressures and assemble with new guide seals. Labor ONLY, no parts.



V8 (2 valve heads) cast iron **\$185 pair**

V6 (2 valve heads) alum. **\$185 pair**

V6 (4 valve heads) **\$285 pair**

V8 (4 valve heads) **\$385 pair**

Inline 6cyl **\$185**

4cyl (2 valve heads) **\$155**

4cyl (4 valve heads) **\$285**



Install Valve Seats **\$12 EA.**
Install Valve Seats Ford 5.4 **\$24 EA.**
Install Bronze Valve Guides **\$6 EA. or \$96 per set (V8)**
Install OEM freeze-type
in Alum. Head **\$12 EA.**
Resurface (pair) **\$72**
Resurface (single) **\$48**
Press in rocker arm studs **\$6 EA.**

Crankshafts



Small and big block regrind **\$95**
Polish crank ONLY **\$65**
Repair keyway (quoted after inspection) Average +/- **\$125**
Weld journals to salvage crank **\$125 EA.**
Balance rotating assembly **\$185 (most engines)**
NOTE: Regrind prices include magnaflux and alignment inspection.

Connecting Rods



Resize Rods OEM **\$10 EA. or \$80 per set (V8)**
Resize Rods with new bolts (example: ARP's) **\$12 EA.**
Resize Rods cap dowel location (example Eagle H-beam) **\$24 EA.**
Install new pin bushing and fit new pins **\$15 EA.**
Magna-flux rods ONLY **\$4 EA.**
De-magnetize rods **\$4 EA.**
Install pistons on press-type rods **\$6 EA.**
Install pistons on full-floating pin rods **\$4 EA.**

Block Services

Bore 6cyl., 4 cyl. **\$85**

Bore V8 **\$95**

Bore & Hone with torque plates **\$155 (small and big chevy)**

Hone ONLY **\$48**

Vat block ONLY **\$48**

Block report **\$65** (report includes magnaflux and all clearances checked)

Deck block **\$155**

BHJ Deck **\$285 (small and big chevy)**

Align-Bore **\$185**

Install cam bearings **\$36** (freeze plug install is included)

Install sleeves (up to 4.25") **\$125** per hole

Flywheel Resurface

Most cars and Trucks **\$48**

Exotic (Ex. BMW, Jaguar, etc) **\$65 per hour (1 hour min time required)**

Miscellaneous Services



Remove broken bolts **\$65 per hour (half hour min)**

Install Heli-coil after removing bolt (if needed) **\$24 EA.**

Install spark plug heli-coil insert average **\$32 EA.**

Some may take longer, \$65 per hour (half hour min.)

**Its impossible to have a price listed for everything, so do not
hesitate to call with any questions.**

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Prices subject to change